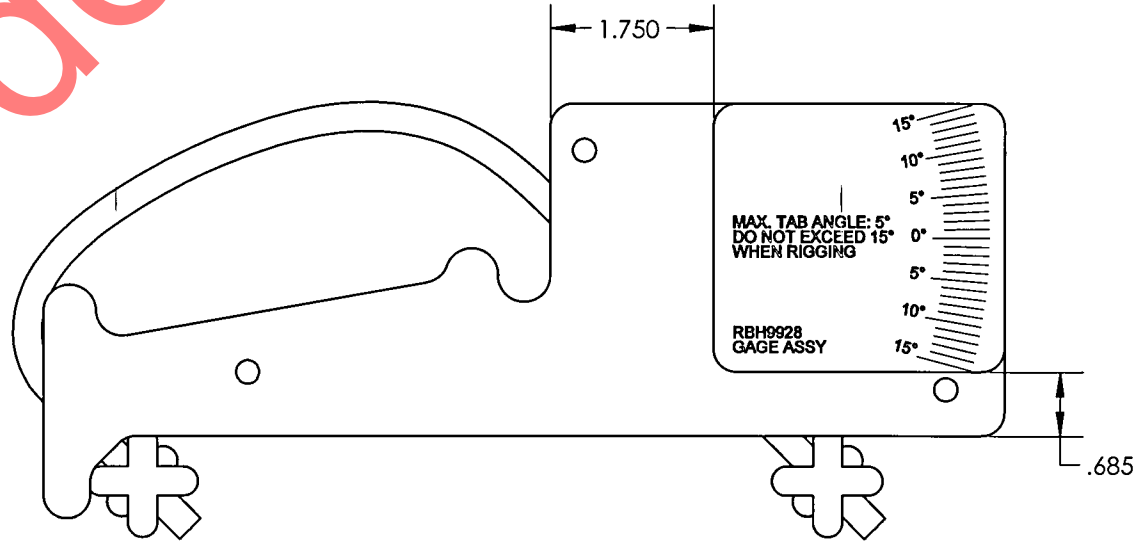
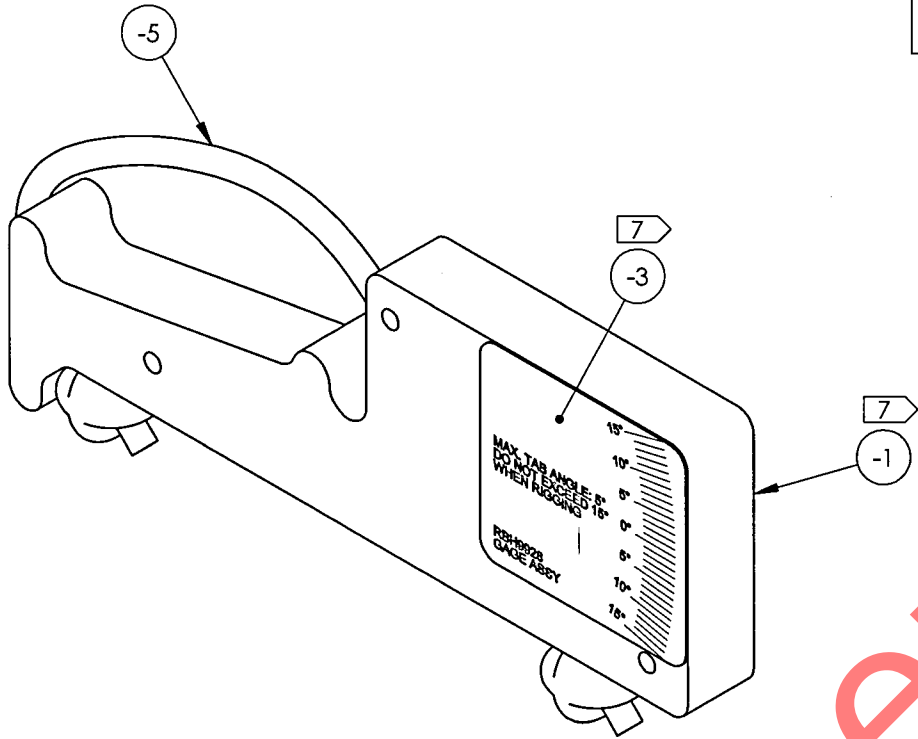


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBH9928-1-1	GAGE	2
-3	1	RBH9928-1-3	DECAL	3
-5	1	RBH9928-1-5	BUNGEE CORD 5/16" DIA.	4

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
9	SEPARATED FROM RBH9928.	-	6/5/2013	BIM	EB
9A	CH'D TITLEBLOCK TOLERANCES FROM .005 TO .010, .01 TO .03. -1 CH'D MOST DIM. PRECISION FROM .XXX TO .XX. ADDED MISSING CRITICAL 4.594 DIM	-	7/24/2013	RJC	GE
10	UPDATED TO NEW STANDARDS. -1 CH'D DIMS WAS 8.00 IS (8.13), WAS 2.88 IS (2.88), WAS .50 IS (.50), WAS .50 IS (.50), WAS .50 IS (.63), WAS .89 IS (.89), WAS 2.50 IS (2.50), WAS 2.01 IS (2.01), WAS .50 IS 2X .50, WAS 2.56 IS 2X 2.56, WAS 2X .50 IS .50, WAS 2X R.28 IS 5X R.28. DELETED DIMS .50, .50, 1.37, .50. ADDED DIMS (4.51), 4.07. -3 CH'D TEXT HEIGHT FROM .5 TO .13.	-	10/28/2016	DPD	SM
K	-1 MATERIAL CHANGED FOR McMaster#, -5 DRAWING ADDED, NOTE 7 ADDED ON SHEET 1, NOTE 7 ADDED ON SHEET 3, TEMPLATE UPDATED	17-723	17.10.30	VM	WM



Superceded

RBH9928-1 GAGE

TOLERANCES

.XXX +/- .010
.XX +/- .03
.X +/- .1

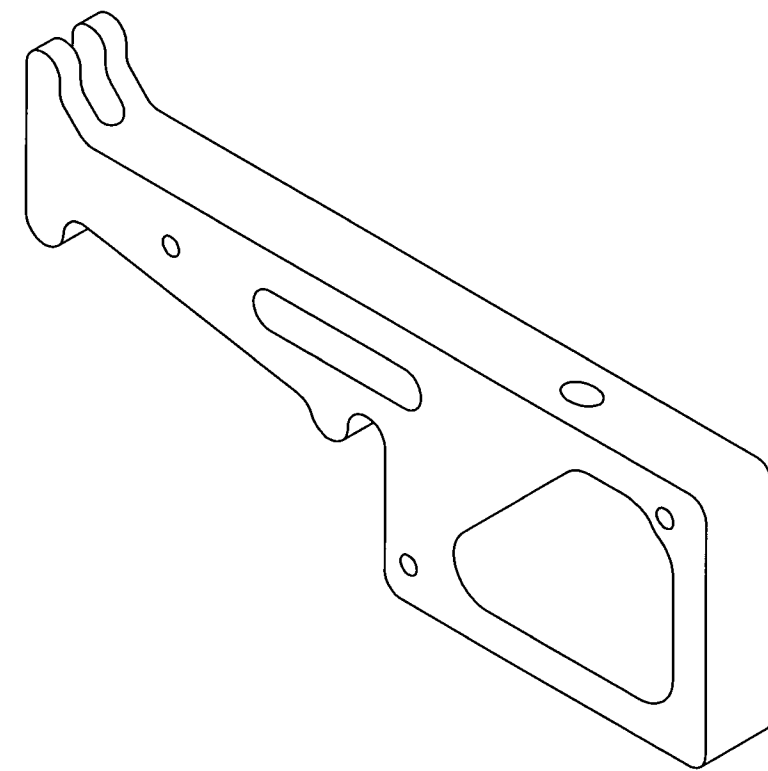
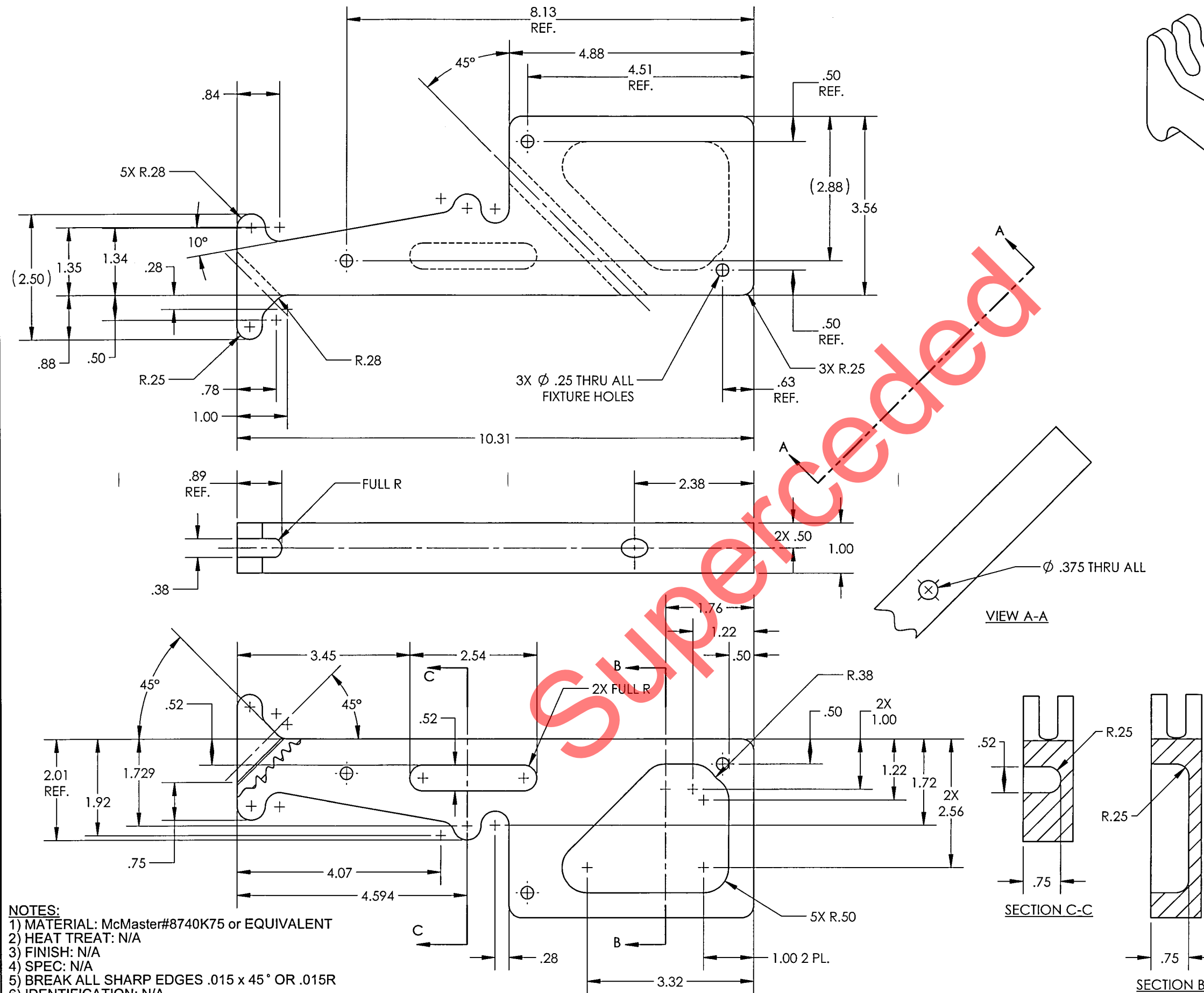
10

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) GLUE -1 AND -3 TOGETHER WITH CONTACT CEMENT
 - 8) USED IN ASSY : RBH9928
 - 9) USED ON : SCHWEIZER-269 & 300, MD-369H, MD-500
 - 10) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

UNDER REVIEW

URF17-753 VM

DART AEROSPACE Hawkesbury, Ontario, Canada	
TITLE GAGE	
DWG NO. RBH9928-1	REV A
DESIGN BY: VM 10/30/2017	.XXX ± .005 FRACTIONS ± 1/8
DRAWN BY: VM 11/10/2017	.XX ± .01 ANGLES ± 5°
CHECKED: SAC 11/10/2017	.X ± .1 SURFACES = 125
MFG. APPR: DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 1 OF 3	
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RBH9928-1-1 GAGE

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

UNDER REVIEW

URF17-753 VM

- NOTES:
- 1) MATERIAL: McMaster#8740K75 or EQUIVALENT
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

DART AEROSPACE Hawkesbury, Ontario, Canada	
GAGE	
DWG NO.	RBH9928-1-1
DESIGN BY:	VM 10/30/2017
DRAWN BY:	VM 11/10/2017
CHECKED:	SAC 11/10/2017
MFG. APPR:	DP 11/10/2017
APPROVED:	WM 11/15/2017
DATE:	11/10/2017
SCALE:	NTS
WEIGHT:	N/A
SHEET 2 OF 3	

REV A

1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
3. DIMENSIONAL LIMITS APPLY AFTER PLATING

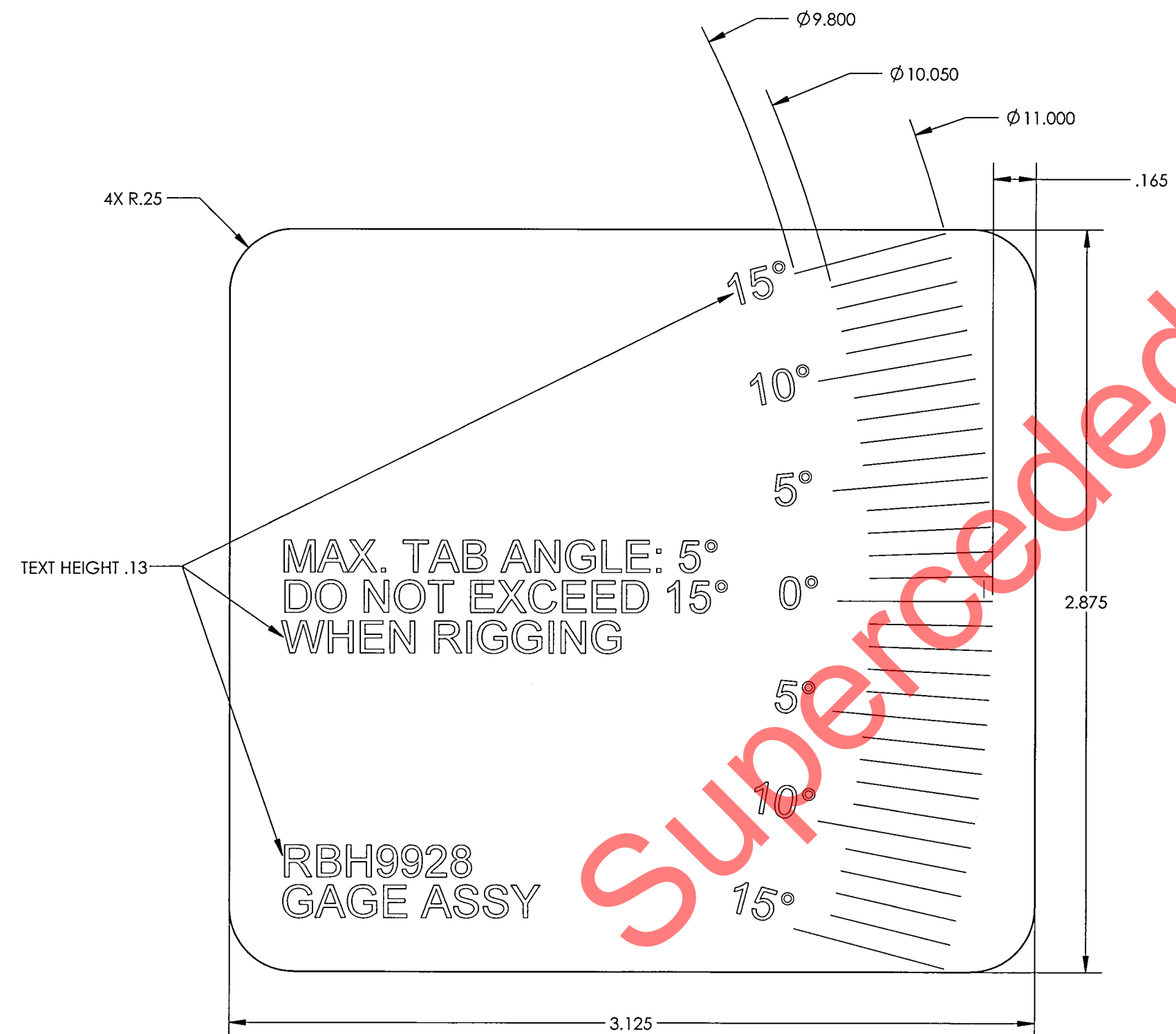
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D

C

B

A



RBH9928-1-3 DECAL

TOLERANCES	
.XXX	+/- .010
.XX	+/- .03
.X	+/- .1

8

UNDER REVIEW
URF17-753 VM

- NOTES:
- 1) MATERIAL: MCLOONE GRAPHICS #McL 259122-1
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) USE RBH9928-1-3 LASTEST REV PDF FOR LASER ENGRAVING
 - 8) USE THIS TOLERANCE INSTEAD OF THE STANDARDS TOLERANCES IN THE TITLE BLOCK

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DECAL			
DWG NO. RBH9928-1-3			REV A
DESIGN BY:	VM 10/30/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 11/10/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	SAC 11/10/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 11/10/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 11/15/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	11/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 3 OF 3	
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